

Wire-to-Board, .100 [2.54] Centerline Products

Wire Sizes

Wire	Size	Product Family				
AWG	[mm²]	i roddot i dinily				
20	0.5-0.6	Locking Clip, Mod. IV, IV.v, V, MT, Short Point				
22-30	0.3-0.05	Locking Clip, Mod. IV, IV.v, V, MTE, MT, Short Point				
32	0.03	Mod. IV, IV.v, V, Short Point				

Contact Platings

Platings	Product Family	
.000015 [0.00038] Gold	Mod. IV, IV.v, V, MTE, MT, Short Point	
.000030 [0.00076] Gold	Locking Clip, Mod. IV, IV.v, V, MTE, MT, Short Point	
.000050 [0.00127] Gold	Locking Clip, Mod. IV, IV.v, V, MT	
Tin	Locking Clip, Mod. IV, IV.v, V, MTE, MT, Short Point	

Mating Post Lengths

Post Lengths	Product Family	
.210283 [5.33-7.19]	Mod. IV (.600 [15.24] Profile Height)	
.205283 [5.21-7.19]	Mod. IV.v (.600 [15.24] Profile Height)	
.185283 [4.70-7.19]	Mod. V (.600 [15.24] Profile Height)	
.256323 [6.50-8.20]	Mod. IV (.645 [16.38] Profile Height)	
.251323 [6.38-8.20]	Mod. IV.v (.645 [16.38] Profile Height)	
.231323 [5.87-8.20]	Mod. V (.645 [16.38] Profile Height)	
.222273 [5.64-6.93]	MT Assembly with Standard Pressure Contacts	
.200273 [5.08-6.93]	MT Assembly with High Pressure Contacts	
.200250 [5.08-6.35]	MTE Assembly	
.169259 [4.29-6.58]	Short Point Connector Assembly	
.273350 [6.93-8.89]	Locking Clip (Connector Assembly)	
.200277 [5.08-7.04]	Locking Clip (Single Contact)	

Application Tooling

A collection To the			Pro	duct Fam	ily	
Application Tooling Description	Mod. IV, IV.v, V	МТ	Locking Clip	MTE	Short Point	Level V
Manual Hand Tools (Wire Crimp)	•		•	•	•	
Manual Hand Tools (IDC)		•		•		•
AMP-O-MATIC Stripper/Crimper Machines with Applicator	•		•		•	
CHAMPOMATOR Model 2.5 Machine		•				•
CHAMPOMATOR Model 3A Machine		•				
AMP-O-LECTRIC Machines with Applicator	•		•		•	
Pneumatic Hand Tools	•	•	•	•	•	•
IDC Electric Power Unit				•		
Tube-Fed Ribbon Cable Machine				•		
AMPOMATOR CLS Machines	•		•		•	
Discrete Wire Machine		•				•
Manual Arbor Tool		•				•
Pneumatic Arbor Tool		•	-			•



Board-to-Board Solutions Guide, .100 [2.54] Centerline Products

Problem or Concern	Tyco Electronics' Potential Solution	Single-Row Vertical Headers and Receptacles (Page Ref.)	Single-Row Right-Angle Headers, Horizontal Receptacles (Page Ref.)	Double-Row Vertical Headers and Receptacles (Page Ref.)	Double-Row Right-Angle Headers, Horizontal Receptacles (Page Ref.)
Headers Float Off Board Soldering Operation	HEADERS Retention Featur Unshrouded Shrouded	re: 102 —	103	198 104, 199	199 105, 200
Header Contacts Damaged During Manufacturing Operation or In-Field Use	Shrouded HEADERS: Standard Profile	115	116	117-121	122-128
	Press-Fit ACTION PIN POS HEADERS: Unshrouded Shrouded	T 146 —	Ξ	147 148, 149, 199	Ξ
	Machine Applied Posts	163, 164			
Board/Backplane Requires High Temperature Surface- Mount Compatibility	Surface-Mount Compatible HEADERS: Unshrouded Shrouded (Low Profile) RECEPTACLES	Thru-Hole: 102* —	103* — —	104* 130; 137* 196*	105* 138* 195*
	Surface-Mount: HEADERS RECEPTACLES	109* 187, 188	 172	110 189-192	 173
Application Requires Board Guidance, Polarization and/or Blind-Mate Capability	Two-Piece Family: w/Guide F HEADERS RECEPTACLES	Posts: — —	=	198, 199 196*	200 195*
Reduction in Parallel Board-to-Board Stack Height Necessary (Refer to Parallel Stack Guide on Page 62.)	Mod IV Low Profile RECEPTACLES: TOP ENTRY: Thru-Hole Surface-Mount BOTTOM ENTRY: Thru-Hole Surface-Mount DUAL ENTRY Thru-Hole Surface Mount	178 — 177 — 181 187, 188	= = =	179, 180* — — — 182-184 189-192	= = =
Soldering Problems with Thru-Hole Bottom Entry Receptacles (Must Mask Post Holes in Board During Soldering Operation)	RECEPTACLES: Bottom Entry Outrigger (Separate Holes for Receptacle Leads and Mating Leads)	181	_	182	_
Application Requires Connectors to be End-to-End Stackable on .100 [2.54] Grid	End-to-End Stackable: HEADERS (Unshrouded) Thru-Hole* Thru-Hole* Surface-Mount RECEPTACLES: Thru-Hole Surface Mount	93, 102 102* 109* 109* 175, 177, 178, 181	94, 95, 103* 103* — 169* 172	96, 97, 104* 104* 110* 176, 179, 180*, 182*, 183, 184 191, 192	98. 99. 105 108* — 170 173

^{*}High temperature compatible version, refer to page ref. listed.

Wire-to-Board Solutions Guide, .100 [2.54] Centerline Products

Customer Requirement	Tyco Electronics' Potential Solution	Catalog Page(s)
	Mod IV Polarized Housing	220
Application Requires	MTE Latched Receptacle and Header	230, 231, 244-250
Guidance, Polarization	MT with Polarizing Covers	256-258
	Short Point Polarized Housing	224
Wire-to-Wire Application	Mod IV Receptacle Contacts and Pins	211-213
Wire-to-Wire Application (Latched)	MTE Latched Receptacle and Shrouded Pin Assembly	230, 231, 236, 23
Wire-to-Wire Application (Through Panel)	MTE Panel Mount	242
High Vibration and Shock Applications	Locking Clip Contacts and Housings	207-209
Printed Circuit Board Polarization	MTE Header with PC Board Orientation Peg	248, 249
D 10 : 0 (M 10 133	MTE Surface Mount Headers	251, 252
Board Requires Surface Mount Capability	MTE High Temperature Compatible Headers	249, 250
Need to mate to AMP-LATCH Eject Headers	Mod IV Ejection Housing	220
	MT with Eject Covers	256-259
Need to Minimize Strain to Cable	Mod IV Housing with Strain Relief	218, 219
Application Requires Self-Retaining Contacts	Locking Clip Contacts	207, 298
Header Secured to Board During/Prior to Soldering	MTE Headers with Post Retention or Holddowns	244-250
Mate to Unshrouded Header	Mod IV plain Housing with Mod V Contacts	213, 214, 216
with Retention Requirements	MTE with High Pressure Contacts	234, 235
Multiple Cables to be Common to One Header	MTE Coupling Shroud, Double- or Single-Row	240, 241
Right-Angle Cable Dress	MT with Hermaphroditic Covers	229, 256, 257, 25
Application Requires Crimp Contacts and MTE Housings	Short Point Contacts	222
Housings and End-to-End and Side-to-Side Stackable	Short Point Double-Row Housing, MTE Plain Housing	223, 228, 229
Connector Must Mate to Post Lengths of .169 [4.29] Min.	Short Point Contacts	222



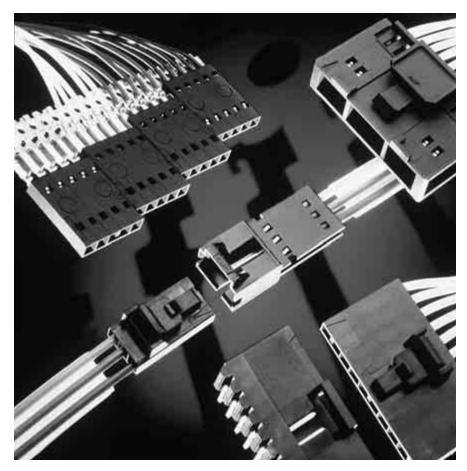


MTE Interconnection System

Product Facts

- Receptacle assemblies mate with .025 [0.64] sq. posts; mating post length is .200 [5.08] min., .250 [6.35] max.
- Proven AMPMODU receptacle contact design; dual cantilever beams, built-in anti-overstress, completely enclosed "box" design, standard or high-pressure
- Insulation displacement technology
- Two contact sizes for terminating 30-22 AWG [0.05-0.3 mm²] wire range; .054 [1.37] max. insulation diameter with an insulation wall thickness of .015 [0.38] max.
- Choice of gold duplex or tin plated contacts
- Interchangeable crimp snap-in pin and receptacle contacts available
- Housing sizes 2 through
 25 positions, single-row .100
 [2.54] centers
- Plain housings are end-to-end and/or back-to-back stackable for open pin field applications
- Optional header with "swaged tail" feature helps prevent movement prior to flow soldering
- Integral latch provides positive retention between header and receptacle housing
- Coupling shrouds permit ganging of smaller connectors with guide ribs to form larger single- or double-row latching connectors
- Mass terminating tooling provides lowest applied cost for most production needs
- SMT and SMT compatible, high-temp headers available
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189





The AMPMODU MTE Interconnection System offers both wire-to-board and wire-to-wire connectors using .025 [0.64] sq. post technology.

The AMPMODU MTE Interconnection System consists of single-row housings with contacts preloaded on .100 [2.54] centers. Housings are furnished with contacts partially inserted, leaving the termination areas exposed. Final contact insertion can be accomplished automatically with Tyco Electronics application equipment, and manually when terminated with the Tyco Electronics pistol grip hand tool.

The heart of the system is the insulation displacement contact design, featured in both pin and receptacle contacts. The receptacle

contact, available in either standard or high-pressure, features dual cantilever beams in an enclosed "box." The post stop helps prevent a mating post from disturbing the wire termination and also limits the mating depth of a long post to protect a wrap-type termination at the base of the post. The forward contact stop helps prevent contact overinsertion prior to termination. All contacts are furnished on carrier strips which are interlocked for stability and positive location during termination.

Single-row housings are available in sizes 2 through 25 positions. Included are three styles of receptacle housings—plain, polarized/latching and ribbed and two styles of pin housings, shrouded with polarizing/latching feature and ribbed.

Performance Specifications

Electrical Characteristics

Contact Current Rating -

3 amperes for single contact in free air (Amperage could vary due to ambient temperature, wire size and duty cycles.)

Contact Termination

Resistance — 15 milliohms (max.)

Dielectric Withstanding Voltage — At Sea Level–600 VAC, rms

At 70,000 Ft. [21 336 m]–225 VAC, rms **Insulation Resistance** —

5,000 megohms (min.)

Environmental Characteristics

Operating Temperature — -65°C to +105°C

Vibration — 15 G's (gold), 10 G's (tin)

Physical Shock — 50 G's

Industrial Mixed Flow Gasing — Class 1 (20 days) (gold)

Product Specification 108-25034

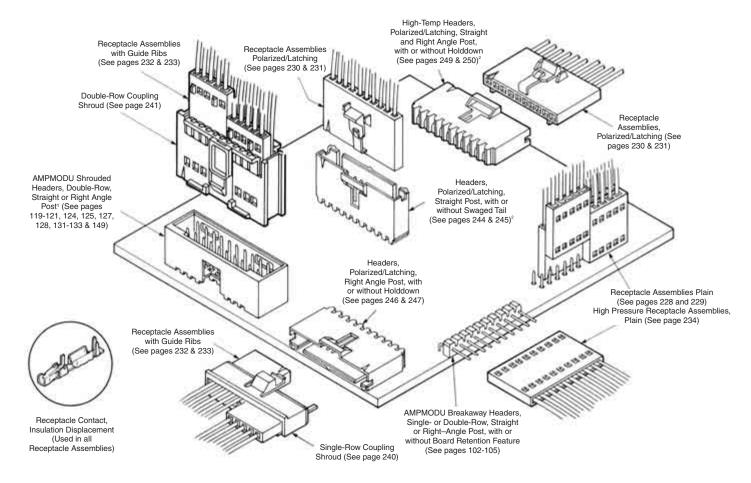
Application Specification 114-25026

Catalog 1307819 Revised 8-08



MTE Interconnection System (Continued)

Wire-to-Board



Mating AMPMODU Double-Row Shrouded Header Assemblies must have .318 [8.08] mating post length and .150 [3.81] dimension from centerline of last post to inside of end shroud wall.

²Surface Mount Right-Angle and Vertical Headers are also available (see pages 251 and 252)

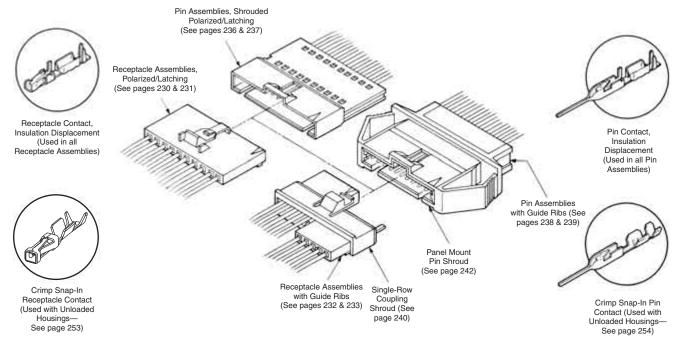
www.tycoelectronics.com

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



MTE Interconnection System (Continued)

Wire-to-Wire



Note: For wire-to-wire applications shown above, all pin and receptacle assembly combinations are intermateable.

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MTE Receptacle Assemblies—Plain, Single-Row, .100 [2.54] Centerline



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Contacts — Phosphor Bronze, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire

Note: Insulation displacement contacts accept an insulation diameter of .030 [0.76] min. to .054 [1.37] max. with an insulation wall thickness of .015 [0.38] max. Mating post length for preloaded housings is .200 [5.08] min., .250 [6.35] max.

Related Product Data

Mateable AMPMODU Products Breakaway Headers — pages 102-110 (with .230 mating length)

Reeled Breakaway Headers — pages 106, 107 (with .230 mating length)

Machine Applied Bandolier Posts — page 163

Single-Row Shrouded Headers with .066 [1.68] End Dimension pages 115, 116

Interchangeable Crimp Contacts (Short Point) — page 253

Application Tooling — page 273 **Performance Specifications** — page 225

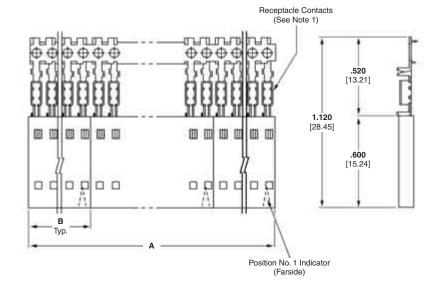
Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026

www.tycoelectronics.com

These receptacle assemblies with plain housings can be stacked end-to-end and/or side-to-side for single or double-row connections to an open pin field with a .100 [2.54] centerline grid.







MTE Receptacle Assemblies—Strip Form Plain, Single-Row, .100 [2.54] Centerline (Continued)

No. of	Dime	Dimensions			m Receptacle /		Strip For 26-22 A	Assembly m²] Wire	Unloaded	
Pos.	Α	В	Per Strip Segment	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
2	2.000 [50.80]	.198 [5.03]	10	5-103979-1	5-103978-1	5-103977-1	5-103976-1	5-103975-1	5-103974-1	103688-1
3	2.400 [60.96]	.298 [7.57]	8	5-103979-2	5-103978-2	5-103977-2	5-103976-2	5-103975-2	5-103974-2	103688-2
4	1.990 [50.55]	.398 [10.11]	5	5-103979-3	5-103978-3	5-103977-3	5-103976-3	5-103975-3	5-103974-3	103688-3
5	1.990 [50.55]	.498 [12.65]	4	5-103979-4	5-103978-4	5-103977-4	5-103976-4	5-103975-4	5-103974-4	103688-4
6	2.390 [60.71]	.598 [15.19]	4	5-103979-5	5-103978-5	5-103977-5	5-103976-5	5-103975-5	5-103974-5	103688-5
7	1.400 [35.56]	.698 [17.73]	2	5-103979-6	5-103978-6	5-103977-6	5-103976-6	5-103975-6	5-103974-6	103688-6
8	1.600 [40.64]	.798 [20.27]	2	5-103979-7	5-103978-7	5-103977-7	5-103976-7	5-103975-7	5-103974-7	103688-7
9	1.800 [45.72]	.898 [22.81]	2	5-103979-8	5-103978-8	5-103977-8	5-103976-8	5-103975-8	5-103974-8	103688-8
10	2.000 [50.80]	.998 [23.35]	2	5-103979-9	5-103978-9	5-103977-9	5-103976-9	5-103975-9	5-103974-9	103688-9
11	2.200 [55.88]	1.098 [27.89]	2	6-103979-0	6-103978-0	6-103977-0	6-103976-0	6-103975-0	6-103974-0	1-103688-0
12	2.400 [60.96]	1.198 [30.43]	2	6-103979-1	6-103978-1	6-103977-1	6-103976-1	6-103975-1	6-103974-1	1-103688-1

MTE Receptacle Assemblies—Individual Form Plain, Single-Row, .100 [2.54] Centerline

No. of	Dimensions		ual Receptacle			ual Receptacle WG [0.12-0.3m		Unloaded
Pos.	В	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
13	1.298 [32.96]	6-103903-2	6-103684-2	6-103685-2	6-103902-2	6-103686-2	6-103687-2	1-103688-2
14	1.398 [35.51]	6-103903-3	6-103684-3	6-103685-3	6-103902-3	6-103686-3	6-103687-3	1-103688-3
15	1.498 [38.05]	6-103903-4	6-103684-4	6-103685-4	6-103902-4	6-103686-4	6-103687-4	1-103688-4
16	1.598 [40.59]	6-103903-5	6-103684-5	6-103685-5	6-103902-5	6-103686-5	6-103687-5	1-103688-5
17	1.698 [43.13]	6-103903-6	6-103684-6	6-103685-6	6-103902-6	6-103686-6	6-103687-6	1-103688-6
18	1.798 [45.67]	6-103903-7	6-103684-7	6-103685-7	6-103902-7	6-103686-7	6-103687-7	1-103688-7
19	1.898 [48.20]	6-103903-8	6-103684-8	6-103685-8	6-103902-8	6-103686-8	6-103687-8	1-103688-
20	1.998 [50.75]	6-103903-9	6-103684-9	6-103685-9	6-103902-9	6-103686-9	6-103687-9	1-103688-9
21	2.098 [53.29]	7-103903-0	7-103684-0	7-103685-0	7-103902-0	7-103686-0	7-103687-0	2-103688-0
22	2.198 [55.83]	7-103903-1	7-103684-1	7-103685-1	7-103902-1	7-103686-1	7-103687-1	2-103688-
23	2.298 [58.37]	7-103903-2	7-103684-2	7-103685-2	7-103902-2	7-103686-2	7-103687-2	2-103688-2
24	2.398 [60.91]	7-103903-3	7-103684-3	7-103685-3	7-103902-3	7-103686-3	7-103687-3	2-103688-
25	2.498 [63.45]	7-103903-4	7-103684-4	7-103685-4	7-103902-4	7-103686-4	7-103687-4	2-103688-4

Notes: 1. Receptacle assemblies are furnished with strip contacts partially inserted into housing—contacts latched into "preload" windows. Contacts are fully inserted into housings automatically when terminated with Tyco Electronics application machines, or manually when terminated with Tyco Electronics pistol grip hand tool.

2. Use Extraction/Lance Reset Tool No. 843477-1 to remove receptacle contacts.

Note: All part numbers are RoHS compliant.

^{3.} Keying plugs are available, see page 253.



MTE Receptacle Assemblies—Polarized/Latching, Single-Row, .100 [2.54] Centerline



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Contacts — Phosphor Bronze, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire contact

Note: Insulation displacement contacts accept an insulation diameter of .030 [0.76] min. to .054 [1.37] max. with an insulation wall thickness of .015 [0.38] max. Mating post length for preloaded housings is .200 [5.08] min., .250 [6.35] max.

Related Product Data

Mateable AMPMODU Products

Pin Assemblies (Polarized/ Latching) — pages 236, 237

Pin Assemblies with Guide Ribs (installed in Panel Mount Pin Shroud) — pages 238, 239, 242

Headers (Polarized/Latching) — pages 244-252

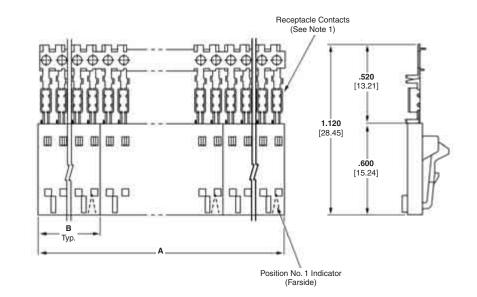
Interchangeable Crimp Contacts (Short Point) — page 253

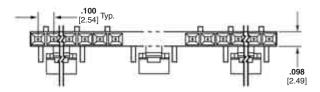
Application Tooling — page 273 **Performance Specifications** — page 225

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026







MTE Receptacle Assemblies—Strip Form Polarized/Latching, Single-Row, .100 [2.54] Centerline (Continued)

No. of	Dime	Dimensions			m Receptacle A			m Receptacle /		Unloaded
Pos.	Α	В	Per Strip Segment	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
2	2.000 [50.80]	.198 [5.03]	10	5-103961-1	5-103960-1	5-103959-1	5-103958-1	5-103957-1	5-103956-1	104257-1
3	2.400 [60.96]	.298 [7.57]	8	5-103961-2	5-103960-2	5-103959-2	5-103958-2	5-103957-2	5-103956-2	104257-2
4	1.990 [50.55]	.398 [10.11]	5	5-103961-3	5-103960-3	5-103959-3	5-103958-3	5-103957-3	5-103956-3	104257-3
5	1.990 [50.55]	.498 [12.65]	4	5-103961-4	5-103960-4	5-103959-4	5-103958-4	5-103957-4	5-103956-4	104257-4
6	2.390 [60.71]	.598 [15.19]	4	5-103961-5	5-103960-5	5-103959-5	5-103958-5	5-103957-5	5-103956-5	104257-5
7	1.400 [35.56]	.698 [17.73]	2	5-103961-6	5-103960-6	5-103959-6	5-103958-6	5-103957-6	5-103956-6	104257-6
8	1.600 [40.64]	.798 [20.27]	2	5-103961-7	5-103960-7	5-103959-7	5-103958-7	5-103957-7	5-103956-7	104257-7
9	1.800 [45.72]	.898 [22.81]	2	5-103961-8	5-103960-8	5-103959-8	5-103958-8	5-103957-8	5-103956-8	104257-8
10	2.000 [50.80]	.998 [23.35]	2	5-103961-9	5-103960-9	5-103959-9	5-103958-9	5-103957-9	5-103956-9	104257-9
11	2.200 [55.88]	1.098 [27.89]	2	6-103961-0	6-103960-0	6-103959-0	6-103958-0	6-103957-0	6-103956-0	1-104257-0
12	2.400 [60.96]	1.198 [30.43]	2	6-103961-1	6-103960-1	6-103959-1	6-103958-1	6-103957-1	6-103956-1	1-104257-1

MTE Receptacle Assemblies—Individual Form Polarized/Latching, Single-Row, .100 [2.54] Centerline

No. of	Dimensions		ual Receptacle			ual Receptacle		Unloaded
Pos.	В	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
13	1.298 [32.96]	6-103897-2	6-103640-2	6-103641-2	6-103734-2	6-103644-2	6-103645-2	1-104257-2
14	1.398 [35.51]	6-103897-3	6-103640-3	6-103641-3	6-103734-3	6-103644-3	6-103645-3	1-104257-3
15	1.498 [38.05]	6-103897-4	6-103640-4	6-103641-4	6-103734-4	6-103644-4	6-103645-4	1-104257-4
16	1.598 [40.59]	6-103897-5	6-103640-5	6-103641-5	6-103734-5	6-103644-5	6-103645-5	1-104257-5
17	1.698 [43.13]	6-103897-6	6-103640-6	6-103641-6	6-103734-6	6-103644-6	6-103645-6	1-104257-6
18	1.798 [45.67]	6-103897-7	6-103640-7	6-103641-7	6-103734-7	6-103644-7	6-103645-7	1-104257-7
19	1.898 [48.20]	6-103897-8	6-103640-8	6-103641-8	6-103734-8	6-103644-8	6-103645-8	1-104257-8
20	1.998 [50.75]	6-103897-9	6-103640-9	6-103641-9	6-103734-9	6-103644-9	6-103645-9	1-104257-9
21	2.098 [53.29]	7-103897-0	7-103640-0	7-103641-0	7-103734-0	7-103644-0	7-103645-0	2-104257-0
22	2.198 [55.83]	7-103897-1	7-103640-1	7-103641-1	7-103734-1	7-103644-1	7-103645-1	2-104257-1
23	2.298 [58.37]	7-103897-2	7-103640-2	7-103641-2	7-103734-2	7-103644-2	7-103645-2	2-104257-2
24	2.398 [60.91]	7-103897-3	7-103640-3	7-103641-3	7-103734-3	7-103644-3	7-103645-3	2-104257-3
25	2.498 [63.45]	7-103897-4	7-103640-4	7-103641-4	7-103734-4	7-103644-4	7-103645-4	2-104257-4

Notes: 1. Receptacle assemblies are furnished with strip contacts partially inserted into housing—contacts latched into "preload" windows. Contacts are fully inserted into housings automatically when terminated with Tyco Electronics application machines, or manually when terminated with Tyco Electronics pistol grip hand tool.

2. Use Extraction/Lance Reset Tool No. 843477-1 to remove receptacle contacts.

Note: All part numbers are RoHS compliant.

^{3.} Keying plugs are available, see page 253.



MTE Receptacle Assemblies—Guide Ribs, Single-Row, .100 [2.54] Centerline



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Contacts — Phosphor Bronze, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire contact

Note: Insulation displacement contacts accept an insulation diameter of .030 [0.76] min. to .054 [1.37] max. with an insulation wall thickness of .015 [0.38] max. Mating post length for preloaded housings is .200 [5.08] min., .250 [6.35] max.

Related Product Data

Coupling Shrouds used with — Single-Row — page 240 Double-Row — page 241

Mateable AMPMODU Products (with Receptacle Assemblies Installed in Single-Row Coupling Shrouds) —

Pin Assemblies (Polarized/ Latching) — pages 236, 237

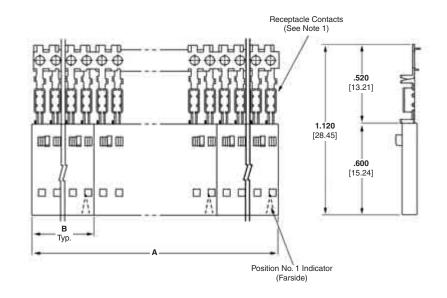
Pin Assemblies with Guide Ribs (installed in Panel Mount Pin

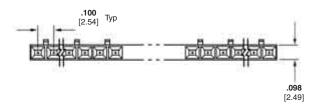
Shroud) — pages 238, 239, 242

Headers (Polarized/Latching) — pages 244-252

Mateable AMPMODU Products (with Receptacle Assemblies Installed in Double-Row Coupling Shrouds) —

Headers, Shrouded, Double-Row (.318 [8.08] mating post length, .150 [3.81] end dimension) pages 119-121, 124, 125, 128, 129, 131-133





Interchangeable Crimp Contacts—

(Short Point) — page 253

Application Tooling — page 273 **Performance Specifications** — page 225

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026

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MTE Receptacle Assemblies—Strip Form with Guide Ribs, Single-Row, .100 [2.54] Centerline (Continued)

No. of	Dime	Dimensions			m Receptacle /		Strip For 26-22 A	Assembly m ^{2]} Wire	Unloaded	
Pos.	Α	В	Per Strip Segment	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
2	2.000 [50.80]	.198 [5.03]	10	5-103973-1	5-103972-1	5-103971-1	5-103970-1	5-103969-1	5-103968-1	103648-1
3	2.400 [60.96]	.298 [7.57]	8	5-103973-2	5-103972-2	5-103971-2	5-103970-2	5-103969-2	5-103968-2	103648-2
4	1.990 [50.55]	.398 [10.11]	5	5-103973-3	5-103972-3	5-103971-3	5-103970-3	5-103969-3	5-103968-3	103648-3
5	1.990 [50.55]	.498 [12.65]	4	5-103973-4	5-103972-4	5-103971-4	5-103970-4	5-103969-4	5-103968-4	103648-4
6	2.390 [60.71]	.598 [15.19]	4	5-103973-5	5-103972-5	5-103971-5	5-103970-5	5-103969-5	5-103968-5	103648-5
7	1.400 [35.56]	.698 [17.73]	2	5-103973-6	5-103972-6	5-103971-6	5-103970-6	5-103969-6	5-103968-6	103648-6
8	1.600 [40.64]	.798 [20.27]	2	5-103973-7	5-103972-7	5-103971-7	5-103970-7	5-103969-7	5-103968-7	103648-7
9	1.800 [45.72]	.898 [22.81]	2	5-103973-8	5-103972-8	5-103971-8	5-103970-8	5-103969-8	5-103968-8	103648-8
10	2.000 [50.80]	.998 [23.35]	2	5-103973-9	5-103972-9	5-103971-9	5-103970-9	5-103969-9	5-103968-9	103648-9
11	2.200 [55.88]	1.098 [27.89]	2	6-103973-0	6-103972-0	6-103971-0	6-103970-0	6-103969-0	6-103968-0	1-103648-0
12	2.400 [60.96]	1.198 [30.43]	2	6-103973-1	6-103972-1	6-103971-1	6-103970-1	6-103969-1	6-103968-1	1-103648-1

MTE Receptacle Assemblies—Individual Form with Guide Ribs, Single-Row, .100 [2.54] Centerline

No. of	Dimensions B		ual Receptacle			ual Receptacle		Unloaded
Pos.	В	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
13	1.298 [32.96]	6-103901-2	6-103649-2	6-103650-2	6-103900-2	6-103651-2	6-103652-2	1-103648-2
14	1.398 [35.51]	6-103901-3	6-103649-3	6-103650-3	6-103900-3	6-103651-3	6-103652-3	1-103648-3
15	1.498 [38.05]	6-103901-4	6-103649-4	6-103650-4	6-103900-4	6-103651-4	6-103652-4	1-103648-4
16	1.598 [40.59]	6-103901-5	6-103649-5	6-103650-5	6-103900-5	6-103651-5	6-103652-5	1-103648-5
17	1.698 [43.13]	6-103901-6	6-103649-6	6-103650-6	6-103900-6	6-103651-6	6-103652-6	1-103648-6
18	1.798 [45.67]	6-103901-7	6-103649-7	6-103650-7	6-103900-7	6-103651-7	6-103652-7	1-103648-7
19	1.898 [48.20]	6-103901-8	6-103649-8	6-103650-8	6-103900-8	6-103651-8	6-103652-8	1-103648-8
20	1.998 [50.75]	6-103901-9	6-103649-9	6-103650-9	6-103900-9	6-103651-9	6-103652-9	1-103648-9
21	2.098 [53.29]	7-103901-0	7-103649-0	7-103650-0	7-103900-0	7-103651-0	7-103652-0	2-103648-0
22	2.198 [55.83]	7-103901-1	7-103649-1	7-103650-1	7-103900-1	7-103651-1	7-103652-1	2-103648-1
23	2.298 [58.37]	7-103901-2	7-103649-2	7-103650-2	7-103900-2	7-103651-2	7-103652-2	2-103648-2
24	2.398 [60.91]	7-103901-3	7-103649-3	7-103650-3	7-103900-3	7-103651-3	7-103652-3	2-103648-3
25	2.498 [63.45]	7-103901-4	7-103649-4	7-103650-4	7-103900-4	7-103651-4	7-103652-4	2-103648-4

Notes: 1. Receptacle assemblies are furnished with strip contacts partially inserted into housing—contacts latched into "preload" windows. Contacts are fully inserted into housings automatically when terminated with Tyco Electronics application machines, or manually when terminated with Tyco Electronics pistol grip hand tool.

Note: All part numbers are RoHS compliant.

^{2.} Use Extraction/Lance Reset Tool No. 843477-1 to remove receptacle contacts.

^{3.} Keying plugs are available, see page 253.



MTE High Pressure Receptacle Assemblies—Plain, Single-Row, .100 [2.54] Centerline



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Contacts — Phosphor Bronze, duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Note: Insulation displacement contacts accept an insulation diameter of .030 [0.76] min. to .054 [1.37] max. with an insulation wall thickness of .015 [0.38] max. Mating post length for preloaded housings is .200 [5.08] min., .250 [6.35] max.

Related Product Data Mateable AMPMODU Products

Breakaway Headers — pages 102-110, (with .230 mating length)

Reeled Breakaway Headers — pages 106, 107 (with .230 mating length)

Machine Applied Bandolier Posts — page 163

Application Tooling — page 273
Performance Specifications —

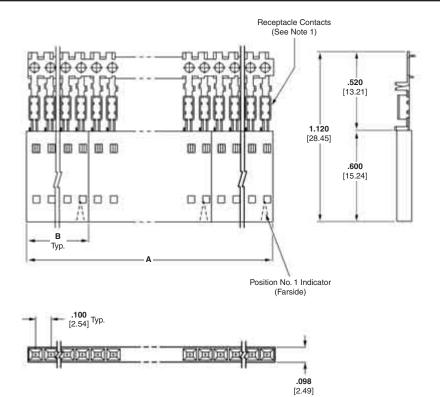
Technical Documents —

pages 277, 278)

page 225

Product Specification 108-25034

Application Specification 114-25026



No. of	Dimer	sions	Housings Quantities Per	Strip Form Receptacle Assembly	Strip Form Receptacle Assembly
Pos.	Α	В	Strip Segment	30-26 AWG [.0515mm ²] Wire	26-22 AWG [.1230mm ²] Wire
2	1.980 [50.29]	.198 [5.03]	10	5-104438-1	5-104439-1
3	1.490 [37.85]	.298 [7.57]	5	5-104438-2	5-104439-2
4	1.990 [50.55]	.398 [10.11]	5	5-104438-3	5-104439-3
5	1.990 [50.55]	.498 [12.65]	4	5-104438-4	5-104439-4
6	2.390 [60.71]	.598 [15.19]	4	5-104438-5	5-104439-5
7	1.400 [35.56]	.698 [17.73]	2	5-104438-6	5-104439-6
8	1.600 [40.64]	.798 [20.27]	2	5-104438-7	5-104439-7
9	1.800 [45.72]	.898 [22.81]	2	5-104438-8	5-104439-8
10	2.000 [50.80]	.998 [23.35]	2	5-104438-9	5-104439-9
11	2.200 [55.88]	1.098 [27.89]	2	6-104438-0	6-104439-0
12	2.400 [60.96]	1.198 [30.43]	2	6-104438-1	6-104439-1

Notes: 1. Receptacle assemblies are furnished with strip contacts partially inserted into housing—contacts latched into "preload" windows. Contacts are fully inserted into housings automatically when terminated with Tyco Electronics application machines, or manually when terminated with Tyco Electronics pistol grip hand tool.

High pressure receptacle contacts can be made available in other housing styles and position sizes. Contact your Tyco Electronics sales representative.

Note: All part numbers are RoHS compliant.

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Catalog 1307819 Revised 8-08

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



MTE High Pressure Receptacle Assemblies - Guide Ribs



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Thermoplastic, black, 94V-0 rated

Contacts — Phosphor Bronze, duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin on crimp area, with entire contact underplated .000050 [0.00127] nickel.

Related Product Data

Coupling Shrouds used with — Single-Row — page 240 Double-Row — page 241

Mateable AMPMODU Products (with Receptacle Assemblies Installed in Single-Row Coupling Shrouds) —

Pin Assemblies (Polarized/ Latching) — pages 236, 237

Pin Assemblies with Guide Ribs (installed in Panel Mount Pin

Shroud) — pages 238, 239, 242

Headers (Polarized/Latching) — pages 244-252

Mateable AMPMODU Products (with Receptacle Assemblies Installed in Double-Row Coupling Shrouds) —

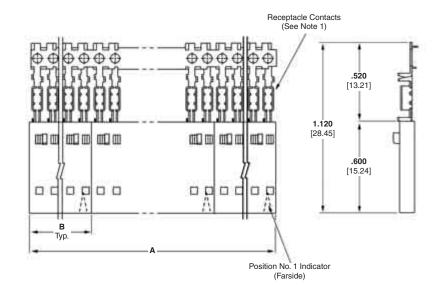
Headers, Shrouded, Double-Row (.318 [8.08] mating post length, .150 [3.81] end dimension) pages 119-121, 124, 125, 128, 129, 131-133

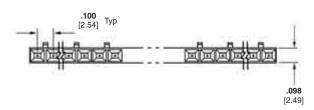
Application Tooling — page 273
Performance Specifications —
page 225

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026





No. of	Dimer	sions	Housings Quantities Per	Strip Form Receptacle Assembly	Strip Form Receptacle Assembly	
Pos.	Α	В	Strip Segment	30-26 AWG [.0515mm ²] Wire	26-22 AWG [.1230mm ²] Wire	
2	1.980 [50.29]	.198 [5.03]	10	5-147396-1	5-147030-3	
3	1.490 [37.85]	.298 [7.57]	5	5-147396-2	5-147030-4	
4	1.990 [50.55]	.398 [10.11]	5	5-147396-3	5-147030-1	
5	1.990 [50.55]	.498 [12.65]	4	5-147396-4	5-147030-2	
6	2.390 [60.71]	.598 [15.19]	4	5-147396-5	5-147030-5	
7	1.400 [35.56]	.698 [17.73]	2	5-147396-6	5-147030-6	
8	1.600 [40.64]	.798 [20.27]	2	5-147396-7	5-147030-7	
9	1.800 [45.72]	.898 [22.81]	2	5-147396-8	5-147030-8	
10	2.000 [50.80]	.998 [23.35]	2	5-147396-9	5-147030-9	
11	2.200 [55.88]	1.098 [27.89]	2	6-147396-0	6-147030-0	
12	2.400 [60.96]	1.198 [30.43]	2	6-147396-1	6-147030-1	

Note: All part numbers are RoHS compliant.

Catalog 1307819 Revised 8-08 USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



MTE Pin Assemblies, Shrouded—Polarized/Latching, Single-Row, .100 [2.54] Centerline



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Contacts — Phosphor Bronze, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire

Note: Insulation displacement contacts accept an insulation diameter of .030 [0.76] min. to .054 [1.37] max. with an insulation wall thickness of .015 [0.38] max.

Related Product Data Mateable AMPMODU Products — **Receptacle Assemblies** (Polarized/Latching) -

pages 230, 231

Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) — pages 232, 233, 235, 240

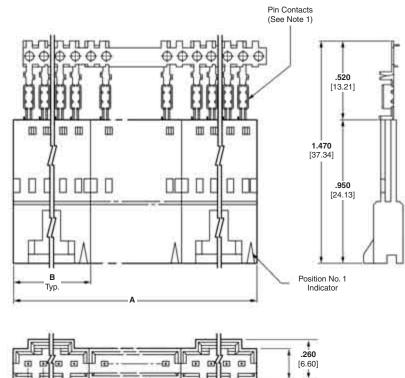
Interchangeable Crimp Contacts page 254

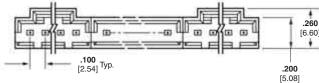
Application Tooling — page 273 Performance Specifications page 225

Technical Documents pages 277, 278

Product Specification 108-25034

Application Specification 114-25026







MTE Pin Assemblies, Shrouded—Strip Form Polarized/Latching, Single-Row, .100 [2.54] Centerline (Continued)

No. of	Dime	ensions	Housing Quantities		Form Pin Asse VG [0.05-0.15m		Strip Form Pin Assembly 26-22 AWG [0.12-0.3mm ^{2]} Wire		Unloaded	
Pos.	Α	В	Per Strip Segment	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
2	2.360 [59.94]	.295 [7.49]	8	5-103949-1	5-103948-1	5-103947-1	5-103946-1	5-103945-1	5-103944-1	103653-1
3	1.980 [50.29]	.395 [10.03]	5	5-103949-2	5-103948-2	5-103947-2	5-103946-2	5-103945-2	5-103944-2	103653-2
4	1.980 [50.29]	.495 [12.57]	4	5-103949-3	5-103948-3	5-103947-3	5-103946-3	5-103945-3	5-103944-3	103653-3
5	2.380 [60.45]	.595 [15.11]	4	5-103949-4	5-103948-4	5-103947-4	5-103946-4	5-103945-4	5-103944-4	103653-4
6	1.390 [35.31]	.695 [17.65]	2	5-103949-5	5-103948-5	5-103947-5	5-103946-5	5-103945-5	5-103944-5	103653-5
7	2.390 [60.71]	.795 [20.19]	3	5-103949-6	5-103948-6	5-103947-6	5-103946-6	5-103945-6	5-103944-6	103653-6
8	1.790 [45.47]	.895 [22.73]	2	5-103949-7	5-103948-7	5-103947-7	5-103946-7	5-103945-7	5-103944-7	103653-7
9	1.990 [50.57]	.995 [25.27]	2	5-103949-8	5-103948-8	5-103947-8	5-103946-8	5-103945-8	5-103944-8	103653-8
10	2.190 [55.63]	1.095 [27.81]	2	5-103949-9	5-103948-9	5-103947-9	5-103946-9	5-103945-9	5-103944-9	103653-9
11	2.390 [60.71]	1.195 [30.35]	2	6-103949-0	6-103948-0	6-103947-0	6-103946-0	6-103945-0	6-103944-0	1-103653-0
12	2.590 [65.79]	1.295 [32.89]	2	6-103949-1	6-103948-1	6-103947-1	6-103946-1	6-103945-1	6-103944-1	1-103653-1

MTE Pin Assemblies, Shrouded—Individual Form Polarized/Latching, Single-Row, .100 [2.54] Centerline

No. of	Individual Pin Assembly 30-26 AWG [0.05-0.15mm²] Wire		Indiv 26-22 A	Unloaded				
Pos.	В	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
13	1.395 [35.43]	6-103894-2	6-103658-2	6-103659-2	6-103893-2	6-103660-2	6-103661-2	1-103653-2
14	1.495 [37.97]	6-103894-3	6-103658-3	6-103659-3	6-103893-3	6-103660-3	6-103661-3	1-103653-3
15	1.595 [40.51]	6-103894-4	6-103658-4	6-103659-4	6-103893-4	6-103660-4	6-103661-4	1-103653-4
16	1.695 [43.05]	6-103894-5	6-103658-5	6-103659-5	6-103893-5	6-103660-5	6-103661-5	1-103653-5
17	1.795 [45.59]	6-103894-6	6-103658-6	6-103659-6	6-103893-6	6-103660-6	6-103661-6	1-103653-6
18	1.895 [48.13]	6-103894-7	6-103658-7	6-103659-7	6-103893-7	6-103660-7	6-103661-7	1-103653-7
19	1.995 [50.67]	6-103894-8	6-103658-8	6-103659-8	6-103893-8	6-103660-8	6-103661-8	1-103653-8
20	2.095 [53.21]	6-103894-9	6-103658-9	6-103659-9	6-103893-9	6-103660-9	6-103661-9	1-103653-9
21	2.195 [55.75]	7-103894-0	7-103658-0	7-103659-0	7-103893-0	7-103660-0	7-103661-0	2-103653-0
22	2.295 [58.29]	7-103894-1	7-103658-1	7-103659-1	7-103893-1	7-103660-1	7-103661-1	2-103653-1
23	2.395 [60.83]	7-103894-2	7-103658-2	7-103659-2	7-103893-2	7-103660-2	7-103661-2	2-103653-2
24	2.495 [63.37]	7-103894-3	7-103658-3	7-103659-3	7-103893-3	7-103660-3	7-103661-3	2-103653-3
25	2.595 [65.91]	7-103894-4	7-103658-4	7-103659-4	7-103893-4	7-103660-4	7-103661-4	2-103653-4

Notes: 1. Pin assemblies are furnished with strip contacts partially inserted into housing—contacts latched into "preload" windows. Contacts are fully inserted into housings automatically when terminated with Tyco Electronics application machines, or manually when terminated with Tyco Electronics pistol grip hand tool.

2. Use Extraction/Lance Reset Tool No. 843477-1 to remove pin contacts.

Note: All part numbers are RoHS compliant.



MTE Pin Assemblies—Guide Ribs, Single-Row, .100 [2.54] Centerline



Preassembled housings in strip form are available in positions 2 thru 12. For ease of handling, positions 2 thru 5 are recommended when using the Tyco Electronics Manual Pistol Grip Tool.

Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Contacts — Phosphor Bronze, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire contact

Note: Insulation displacement contacts accept an insulation diameter of .030 [0.76] min. to .054 [1.37] max. with an insulation wall thickness of .015 [0.38] max.

Related Product Data

Mateable AMPMODU MTE Products (with Pin Assembly Installed in Panel Mount Pin Shroud) — pages 242, 243

Receptacle Assemblies (Polarized/Latching) pages 230, 231

Receptacle Assemblies with Guide Ribs (installed in Single Row Coupling Shroud) — pages 232, 233, 235, 240

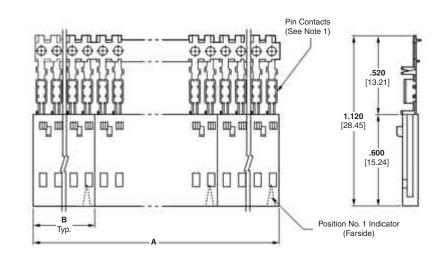
Interchangeable Crimp Contacts — page 254

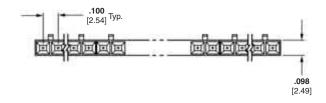
Application Tooling — page 273 **Performance Specifications** — page 225

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026







MTE Pin Assemblies—Strip Form with Guide Ribs, Single-Row, .100 [2.54] Centerline (Continued)

No. of	Dime	Dimensions			Form Pin Asse VG [0.05-0.15m		Strip Form Pin Assembly 26-22 AWG [0.12-0.3mm ^{2]} Wire			Unloaded
Pos.	Α	В	Per Strip Segment	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
2	1.980 [50.29]	0.198 [5.03]	10	5-103955-1	5-103954-1	5-103953-1	5-103952-1	5-103951-1	5-103950-1	104503-1
3	1.490 [37.85]	0.298 [7.57]	5	5-103955-2	5-103954-2	5-103953-2	5-103952-2	5-103951-2	5-103950-2	104503-2
4	1.990 [50.55]	0.398 [10.11]	5	5-103955-3	5-103954-3	5-103953-3	5-103952-3	5-103951-3	5-103950-3	104503-3
5	1.990 [50.55]	0.498 [12.65]	4	5-103955-4	5-103954-4	5-103953-4	5-103952-4	5-103951-4	5-103950-4	104503-4
6	2.390 [60.71]	0.598 [15.19]	4	5-103955-5	5-103954-5	5-103953-5	5-103952-5	5-103951-5	5-103950-5	104503-5
7	1.400 [35.56]	0.698 [17.73]	2	5-103955-6	5-103954-6	5-103953-6	5-103952-6	5-103951-6	5-103950-6	104503-6
8	1.600 [40.64]	0.798 [20.27]	2	5-103955-7	5-103954-7	5-103953-7	5-103952-7	5-103951-7	5-103950-7	104503-7
9	1.800 [45.72]	0.898 [22.81]	2	5-103955-8	5-103954-8	5-103953-8	5-103952-8	5-103951-8	5-103950-8	104503-8
10	2.000 [50.80]	0.998 [25.35]	2	5-103955-9	5-103954-9	5-103953-9	5-103952-9	5-103951-9	5-103950-9	104503-9
11	2.200 [55.88]	1.098 [27.89]	2	6-103955-0	6-103954-0	6-103953-0	6-103952-0	6-103951-0	6-103950-0	1-104503-0
12	2.400 [60.96]	1.198 [30.43]	2	6-103955-1	6-103954-1	6-103953-1	6-103952-1	6-103951-1	6-103950-1	1-104503-1

MTE Pin Assemblies—Individual Form with Guide Ribs, Single-Row, .100 [2.54] Centerline

No. of	Dimensions		idual Pin Asse WG [0.05-0.15		Individual Pin 26-22 AWG [0.12-			Unloaded
Pos.	В	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	Housings
13	1.398 [35.51]	6-103896-2	6-103657-2	6-103656-2	6-103895-2	6-103655-2	6-103654-2	1-104503-2
14	1.498 [38.05]	6-103896-3	6-103657-3	6-103656-3	6-103895-3	6-103655-3	6-103654-3	1-104503-3
15	1.598 [40.59]	6-103896-4	6-103657-4	6-103656-4	6-103895-4	6-103655-4	6-103654-4	1-104503-4
16	1.698 [43.13]	6-103896-5	6-103657-5	6-103656-5	6-103895-5	6-103655-5	6-103654-5	1-104503-5
17	1.798 [45.67]	6-103896-6	6-103657-6	6-103656-6	6-103895-6	6-103655-6	6-103654-6	1-104503-6
18	1.898 [48.20]	6-103896-7	6-103657-7	6-103656-7	6-103895-7	6-103655-7	6-103654-7	1-104503-7
19	1.998 [50.75]	6-103896-8	6-103657-8	6-103656-8	6-103895-8	6-103655-8	6-103654-8	1-104503-8
20	2.098 [53.29]	6-103896-9	6-103657-9	6-103656-9	6-103895-9	6-103655-9	6-103654-9	1-104503-9
21	2.198 [55.83]	7-103896-0	7-103657-0	7-103656-0	7-103895-0	7-103655-0	7-103654-0	2-104503-0
22	2.298 [58.37]	7-103896-1	7-103657-1	7-103656-1	7-103895-1	7-103655-1	7-103654-1	2-104503-1
23	2.398 [60.91]	7-103896-2	7-103657-2	7-103656-2	7-103895-2	7-103655-2	7-103654-2	2-104503-2
24	2.498 [63.45]	7-103896-3	7-103657-3	7-103656-3	7-103895-3	7-103655-3	7-103654-3	2-104503-3
25	2.598 [65.99]	7-103896-4	7-103657-4	7-103656-4	7-103895-4	7-103655-4	7-103654-4	2-104503-4

Notes: 1. Pin assemblies are furnished with strip contacts partially inserted into housing—contacts latched into "preload" windows. Contacts are fully inserted into housings automatically when terminated with Tyco Electronics application machines, or manually when terminated with Tyco Electronics pistol grip hand tool

Note: All part numbers are RoHS compliant.

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013

UK: 44-8706-080-208

^{2.} Use Extraction/Lance Reset Tool No. 843477-1 to remove pin contacts.



Coupling Shrouds for MTE Receptacle Assemblies with Guide Ribs

Single-Row

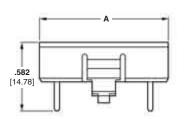
Material

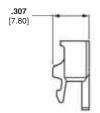
Black thermoplastic, 94V-0 rated

Technical Documents — pages 277, 278

Product Specification 108-25034

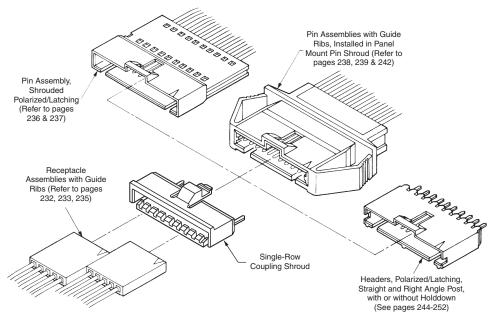
Application Specification 114-25026





No. of Pos.	Dimension A	Single-Row Coupling Shroud
4	.485 [12.32]	103680-1
5	.585 [14.86]	103680-2
6	.685 [17.40]	103680-3
7	.785 [19.94]	103680-4
8	.885 [22.48]	103680-5
9	.985 [25.02]	103680-6
10	1.085 [27.56]	103680-7
11	1.185 [30.10]	103680-8
12	1.285 [32.64]	103680-9
13	1.385 [35.18]	1-103680-0
14	1.485 [37.72]	1-103680-1

No. of Pos.	Dimension A	Single-Row Coupling Shroud
15	1.585 [40.26]	1-103680-2
16	1.685 [42.80]	1-103680-3
17	1.785 [45.34]	1-103680-4
18	1.885 [47.88]	1-103680-5
19	1.985 [50.42]	1-103680-6
20	2.085 [52.96]	1-103680-7
21	2.185 [55.50]	1-103680-8
22	2.285 [58.04]	1-103680-9
23	2.385 [60.58]	2-103680-0
24	2.485 [63.12]	2-103680-1
25	2.585 [65.66]	2-103680-2



Typical Application of Single-Row Coupling Shroud and Mating AMPMODU MTE Products

Note: All part numbers are RoHS compliant.



Coupling Shrouds for MTE Receptacle Assemblies with Guide Ribs (Continued)

Double-Row

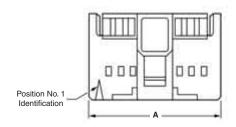
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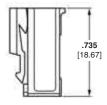
Black thermoplastic, 94V-0 rated

Technical Documents — pages 277, 278

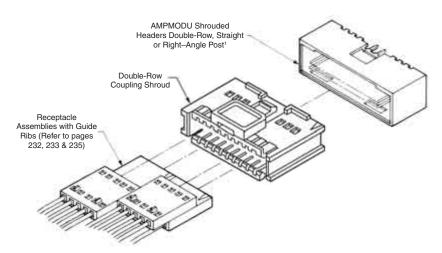
Product Specification 108-25034

Application Specification 114-25026





No. of Pos.	Dimension A	Double-Row Coupling Shroud
8	.585 [14.86]	103681-1
10	.685 [17.40]	103681-2
12	.785 [19.94]	103681-3
14	.885 [22.48]	103681-4
16	.985 [25.02]	103681-5
18	1.085 [27.56]	104500-1
20	1.185 [30.10]	104500-2
22	1.285 [32.64]	104500-3
24	1.385 [35.18]	104500-4
26	1.485 [37.72]	104500-5
28	1.585 [40.26]	104500-6
30	1.685 [42.80]	104500-7
32	1.785 [45.34]	104500-8
34	1.885 [47.88]	104500-9
40	2.185 [55.50]	1-104500-0
50	2.685 [68.20]	1-104500-1



'Mating AMPMODU Double-Row Shrouded Headers must have .318 [8.08] mating post length and .150 [3.81] dimension from centerline of last post to inside of end shroud wall.

Typical Application of Double-Row Coupling Shroud and Mating AMPMODU Products

Note: All part numbers are RoHS compliant.



Panel Mount Pin Shrouds for MTE Pin Assemblies with Guide Ribs, Single-Row

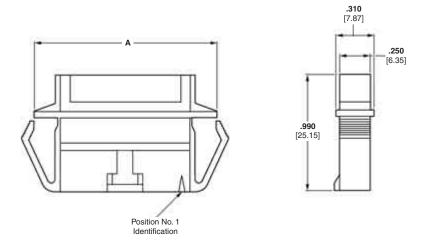
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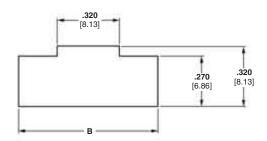
Black thermoplastic, 94V-0 rated

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026





No. of	Dim	Panel Mount	
Pos.	A	В	Pin Shroud
2	.735 [18.67]	.625 [15.88]	103682-1
3	.835 [21.21]	.725 [18.42]	103682-2
4	.935 [23.75]	.825 [20.96]	103682-3
5	1.035 [26.29]	.925 [23.50]	103682-4
6	1.135 [28.83]	1.025 [26.04]	103682-5
7	1.235 [31.37]	1.125 [28.58]	103682-6
- 8	1.335 [33.91]	1.225 [31.12]	103682-7
9	1.435 [36.45]	1.325 [33.66]	103682-8
10	1.535 [38.99]	1.425 [36.20]	103682-9
11	1.635 [41.53]	1.525 [38.74]	1-103682-0
12	1.735 [44.07]	1.625 [41.28]	1-103682-1
13	1.835 [46.61]	1.725 [43.82]	1-103682-2

No. of	Dim	ensions	Panel Mount
Pos.	A	В	Pin Shroud
14	1.935 [49.15]	1.825 [46.36]	1-103682-3
15	2.035 [51.69]	1.925 [48.90]	1-103682-4
16	2.135 [54.23]	2.025 [51.44]	1-103682-5
17	2.235 [56.77]	2.125 [53.98]	1-103682-6
18	2.335 [59.31]	2.225 [56.52]	1-103682-7
19	2.435 [61.85]	2.325 [59.06]	1-103682-8
20	2.535 [64.39]	2.425 [61.60]	1-103682-9
21	2.635 [66.93]	2.525 [64.14]	2-103682-0
22	2.735 [69.47]	2.625 [66.68]	2-103682-1
23	2.835 [72.01]	2.725 [69.22]	2-103682-2
24	2.935 [74.55]	2.825 [71.76]	2-103682-3
25	3.035 [77.09]	2.925 [74.30]	2-103682-4

Note: All part numbers are RoHS compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



Panel Mount Pin Shrouds for MTE Pin Assemblies with Guide Ribs, Single-Row (Continued)

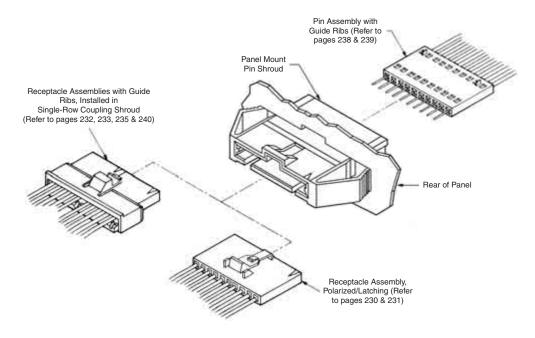
Material

Black thermoplastic, 94V-0 rated

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026



Typical Application of Panel Mount Pin Shroud and Mating AMPMODU Products



MTE Headers, Shrouded Polarized/Latching, Single-Row .100 [2.54] Centerline

.025 [0.64] Square Straight Post (With or Without Swaged Tail)



Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000100 [0.00254] min. tin on solder area, with entire post underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000100 [0.00254] min. tin on solder area, with entire post underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire nost

Related Product Data

Mateable AMPMODU MTE Products —

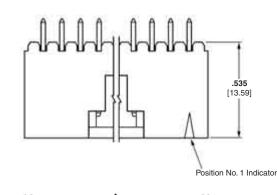
Receptacle Assemblies (Polarized/Latching) pages 230, 231

Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) pages 232, 233, 235, 240

Technical Documents — pages 277, 278

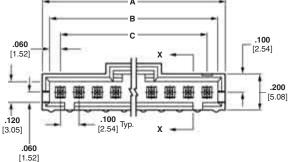
Product Specification 108-25034

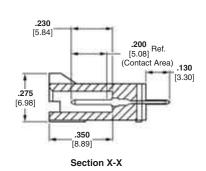
Application Specification 114-25026

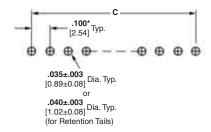




Swaged Retention Tail (See Note)







Recommended PC Board Hole Layout

*±.003 [±0.08]; tolerances not to accumulate within one connector pattern.

Note: Swaged retention tails are provided in a minimum of two locations per header.



MTE Headers, Shrouded Polarized/Latching, Single-Row .100 [2.54] Centerline (Continued)

No. of Dimensions		ıs	Polarized/L	atching Header	With Swage	Polarized/La	tching Header Wi	thout Swage	
Pos.	Α	В	С	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C
2	.300 [7.62]	.220 [5.59]	.100 [2.54]	5-103908-1	5-104362-1	5-103669-1	5-103735-1	5-104363-1	5-103639-1
3	.400 [10.16]	.320 [8.13]	.200 [5.08]	5-103908-2	5-104362-2	5-103669-2	5-103735-2	5-104363-2	5-103639-2
4	.500 [12.70]	.420 [10.67]	.300 [7.62]	5-103908-3	5-104362-3	5-103669-3	5-103735-3	5-104363-3	5-103639-3
5	.600 [15.24]	.520 [13.21]	.400 [10.16]	5-103908-4	5-104362-4	5-103669-4	5-103735-4	5-104363-4	5-103639-4
6	.700 [17.78]	.620 [15.75]	.500 [12.70]	5-103908-5	5-104362-5	5-103669-5	5-103735-5	5-104363-5	5-103639-5
7	.800 [20.32]	.720 [18.29]	.600 [15.24]	5-103908-6	5-104362-6	5-103669-6	5-103735-6	5-104363-6	5-103639-6
8	.900 [22.86]	.820 [20.83]	.700 [17.78]	5-103908-7	5-104362-7	5-103669-7	5-103735-7	5-104363-7	5-103639-7
9	1.000 [25.40]	.920 [23.37]	.800 [20.32]	5-103908-8	5-104362-8	5-103669-8	5-103735-8	5-104363-8	5-103639-8
10	1.100 [27.94]	1.020 [25.91]	.900 [22.86]	5-103908-9	5-104362-9	5-103669-9	5-103735-9	5-104363-9	5-103639-9
11	1.200 [30.48]	1.120 [28.45]	1.000 [25.40]	6-103908-0	6-104362-0	6-103669-0	6-103735-0	6-104363-0	6-103639-0
12	1.300 [33.02]	1.220 [30.99]	1.100 [27.94]	6-103908-1	6-104362-1	6-103669-1	6-103735-1	6-104363-1	6-103639-1
13	1.400 [35.56]	1.320 [33.53]	1.200 [30.48]	6-103908-2	6-104909-2	6-103669-2	6-103735-2	6-104910-2	6-103639-2
14	1.500 [38.10]	1.420 [36.07]	1.300 [33.02]	6-103908-3	6-104909-3	6-103669-3	6-103735-3	6-104910-3	6-103639-3
15	1.600 [40.64]	1.520 [38.61]	1.400 [35.56]	6-103908-4	6-104909-4	6-103669-4	6-103735-4	6-104910-4	6-103639-4
16	1.700 [43.18]	1.620 [41.15]	1.500 [38.10]	6-103908-5	6-104909-5	6-103669-5	6-103735-5	6-104910-5	6-103639-5
17	1.800 [45.72]	1.720 [43.69]	1.600 [40.64]	6-103908-6	6-104909-6	6-103669-6	6-103735-6	6-104910-6	6-103639-6
18	1.900 [48.26]	1.820 [46.23]	1.700 [43.18]	6-103908-7	6-104909-7	6-103669-7	6-103735-7	6-104910-7	6-103639-7
19	2.000 [50.80]	1.920 [48.77]	1.800 [45.72]	6-103908-8	6-104909-8	6-103669-8	6-103735-8	6-104910-8	6-103639-8
20	2.100 [53.34]	2.020 [51.31]	1.900 [48.26]	6-103908-9	6-104909-9	6-103669-9	6-103735-9	6-104910-9	6-103639-9
21	2.200 [55.88]	2.120 [53.85]	2.000 [50.80]	7-103908-0	7-104909-0	7-103669-0	7-103735-0	7-104910-0	7-103639-0
22	2.300 [58.42]	2.220 [56.39]	2.100 [53.34]	7-103908-1	7-104909-1	7-103669-1	7-103735-1	7-104910-1	7-103639-1
23	2.400 [60.96]	2.320 [58.93]	2.200 [55.88]	7-103908-2	7-104909-2	7-103669-2	7-103735-2	7-104910-2	7-103639-2
24	2.500 [63.50]	2.420 [61.47]	2.300 [58.42]	7-103908-3	7-104909-3	7-103669-3	7-103735-3	7-104910-3	7-103639-3
25	2.600 [66.04]	2.520 [64.01]	2.400 [60.96]	7-103908-4	7-104909-4	7-103669-4	7-103735-4	7-104910-4	7-103639-4

Notes: 1. Selectively loaded headers are available, consult Tyco Electronics.

^{2.} Use Keying Tool No. 91417-1 to remove post for keying.

Tyco Electronics

MTE Headers, Shrouded Latching, Single-Row .100 [2.54] Centerline

.025 [0.64] Square Right-Angle Post



Material and Finish

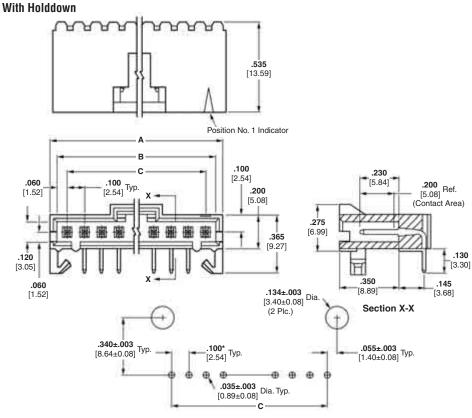
Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000100 [0.00254] min. tin on solder area, with entire post underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000100 [0.00254] min. tin on solder area, with entire post underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire nost



Recommended PC Board Hole Layout (PC board thickness (for Holddown Feature) is .062±.008 [1.57±0.20]) *±.003 [±0.08]; tolerance not to accumulate within one connector pattern.

1

Related Product Data

Mateable AMPMODU MTE Products —

Receptacle Assemblies (Latching) — pages 230, 231

Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) —

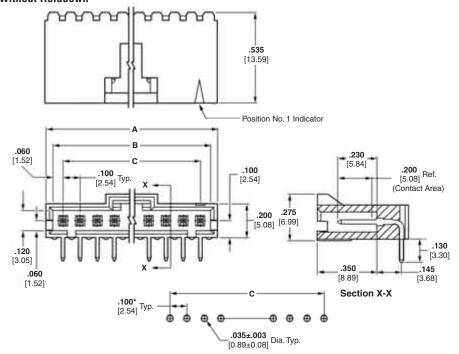
pages 232, 233, 235, 240

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026

Without Holddown



Recommended PC Board Hole Layout *±.003 [±0.08]; tolerance not to accumulate within one connector pattern.

246

Catalog 1307819 Revised 8-08 Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



MTE Headers, Shrouded Latching, Single-Row .100 [2.54] Centerline (Continued)

No. of	lo. of Dimensions			Latching	Header With Ho	old Down	Latching	Latching Header Without Hold Down		
Pos.	Α	В	С	Plating A	Plating B	Plating C	Plating A	Plating B	Plating C	
2	.300 [7.62]	.220 [5.59]	.100 [2.54]	5-103904-1	5-103673-1	5-103672-1	5-104935-5	5-103635-1	5-103634-1	
3	.400 [10.16]	.320 [8.13]	.200 [5.08]	5-103904-2	5-103673-2	5-103672-2	5-104935-3	5-103635-2	5-103634-2	
4	.500 [12.70]	.420 [10.67]	.300 [7.62]	5-103904-3	5-103673-3	5-103672-3	5-104935-1	5-103635-3	5-103634-3	
5	.600 [15.24]	.520 [13.21]	.400 [10.16]	5-103904-4	5-103673-4	5-103672-4	5-104935-6	5-103635-4	5-103634-4	
6	.700 [17.78]	.620 [15.75]	.500 [12.70]	5-103904-5	5-103673-5	5-103672-5	5-104935-7	5-103635-5	5-103634-5	
7	.800 [20.32]	.720 [18.29]	.600 [15.24]	5-103904-6	5-103673-6	5-103672-6	5-104935-8	5-103635-6	5-103634-6	
8	.900 [22.86]	.820 [20.83]	.700 [17.78]	5-103904-7	5-103673-7	5-103672-7	5-104935-2	5-103635-7	5-103634-7	
9	1.000 [25.40]	.920 [23.37]	.800 [20.32]	5-103904-8	5-103673-8	5-103672-8	5-104935-9	5-103635-8	5-103634-8	
10	1.100 [27.94]	1.020 [25.91]	.900 [22.86]	5-103904-9	5-103673-9	5-103672-9	6-104935-0	5-103635-9	5-103634-9	
11	1.200 [30.48]	1.120 [28.45]	1.000 [25.40]	6-103904-0	6-103673-0	6-103672-0	6-104935-1	6-103635-0	6-103634-0	
12	1.300 [33.02]	1.220 [30.99]	1.100 [27.94]	6-103904-1	6-103673-1	6-103672-1	5-104935-4	6-103635-1	6-103634-1	
13	1.400 [35.56]	1.320 [33.53]	1.200 [30.48]	6-103904-2	6-103673-2	6-103672-2	6-104935-2	6-103635-2	6-103634-2	
14	1.500 [38.10]	1.420 [36.07]	1.300 [33.02]	6-103904-3	6-103673-3	6-103672-3	6-104935-3	6-103635-3	6-103634-3	
15	1.600 [40.64]	1.520 [38.61]	1.400 [35.56]	6-103904-4	6-103673-4	6-103672-4	6-104935-4	6-103635-4	6-103634-4	
16	1.700 [43.18]	1.620 [41.15]	1.500 [38.10]	6-103904-5	6-103673-5	6-103672-5	6-104935-5	6-103635-5	6-103634-5	
17	1.800 [45.72]	1.720 [43.69]	1.600 [40.64]	6-103904-6	6-103673-6	6-103672-6	6-104935-6	6-103635-6	6-103634-6	
18	1.900 [48.26]	1.820 [46.23]	1.700 [43.18]	6-103904-7	6-103673-7	6-103672-7	6-104935-7	6-103635-7	6-103634-7	
19	2.000 [50.80]	1.920 [48.77]	1.800 [45.72]	6-103904-8	6-103673-8	6-103672-8	6-104935-8	6-103635-8	6-103634-8	
20	2.100 [53.34]	2.020 [51.31]	1.900 [48.26]	6-103904-9	6-103673-9	6-103672-9	6-104935-9	6-103635-9	6-103634-9	
21	2.200 [55.88]	2.120 [53.85]	2.000 [50.80]	7-103904-0	7-103673-0	7-103672-0	7-104935-0	7-103635-0	7-103634-0	
22	2.300 [58.42]	2.220 [56.39]	2.100 [53.34]	7-103904-1	7-103673-1	7-103672-1	7-104935-1	7-103635-1	7-103634-1	
23	2.400 [60.96]	2.320 [58.93]	2.200 [55.88]	7-103904-2	7-103673-2	7-103672-2	7-104935-2	7-103635-2	7-103634-2	
24	2.500 [63.50]	2.420 [61.47]	2.300 [58.42]	7-103904-3	7-103673-3	7-103672-3	7-104935-3	7-103635-3	7-103634-3	
25	2.600 [66.04]	2.520 [64.01]	2.400 [60.96]	7-103904-4	7-103673-4	7-103672-4	7-104935-4	7-103635-4	7-103634-4	

Notes: 1. Selectively loaded headers are available, consult Tyco Electronics. 2. Use Keying Tool No. 91417-1 to remove post for keying.



MTE Headers, Shrouded Latching, Single-Row .100 [2.54] Centerline

.025 [0.64] Square Straight Post (With Swaged Tails and PC Board Orientation)



Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, plated .000100 [0.00254] tin over .000050 [0.00127] nickel on entire post

Related Product Data

Mateable AMPMODU MTE Products —

Receptacle Assemblies (Polarized/Latching) pages 230, 231

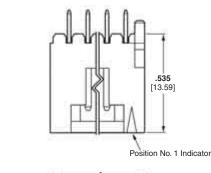
Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) —

pages 232, 233, 235, 240

Technical Documents — pages 277, 278

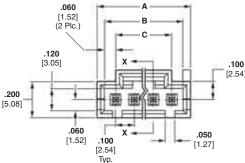
Product Specification 108-25034

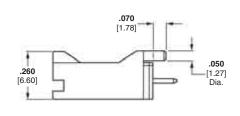
Application Specification 114-25026

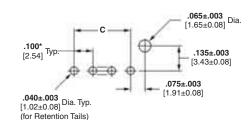


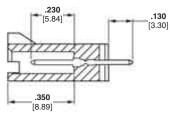


Swaged Retention Tail (See Note)









Section X-X

Recommended PC Board Hole Layout

*±.003 [±0.08]; tolerances not to accumulate within one connector pattern.

Note: Swaged retention tails are provided in a minimum of two locations per header.

No. of		Dimensions						
Pos.	Α	В	С	Header				
2	.300 [7.62]	.220 [5.59]	.100 [2.54]	5-104450-1				
3	.400 [10.16]	.320 [8.13]	.200 [5.08]	5-104450-2				
4	.500 [12.70]	.420 [10.67]	.300 [7.62]	5-104450-3				
5	.600 [15.24]	.520 [13.21]	.400 [10.16]	5-104450-4				
6	.700 [17.78]	.620 [15.75]	.500 [12.70]	5-104450-5				
7	.800 [20.32]	.720 [18.29]	.600 [15.24]	5-104450-6				
8	.900 [22.86]	.820 [20.83]	.700 [17.78]	5-104450-7				
9	1.000 [25.40]	.920 [23.37]	.800 [20.32]	5-104450-8				
10	1.100 [27.94]	1.020 [25.91]	.900 [22.86]	5-104450-9				

Note: All part numbers are RoHS compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



MTE Headers, Through-hole, Surface Mount Compatible, Shrouded Polarized/Latching, Single-Row .100 [2.54] Centerline

.025 [0.64] Square Straight Post (With Swaged Tails and PC Board Orientation)



Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, duplex plated .000015 [0.00038] gold on contact area, .000100 [0.00254] min tin on solder tail, with entire post underplated .000050 [0.00127] nickel

Related Product Data

Mateable AMPMODU MTE Products —

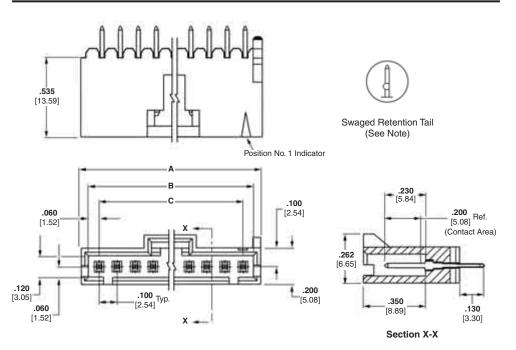
Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) pages 232, 233, 235, 240

Receptacle Assemblies (Polarized Latching) — pages 230, 231

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026



.075±.003

[1.90±0.08]

Recommended PC Board Hole Layout (Stencil Thickness = .010 [0.25])

*±.003 [±0.08] tolerance not to accumulate within one connector pattern

No. of		Polarized/Latching		
Pos.	A	В	С	Header, High-Temp
2	.300 [7.62]	.220 [5.59]	.100 [2.54]	5-104809-1
3	.400 [10.16]	.320 [8.13]	.200 [5.08]	5-104809-2
4	.500 [12.70]	.420 [10.67]	.300 [7.62]	5-104809-3
5	.600 [15.24]	.520 [13.21]	.400 [10.16]	5-104809-4
6	.700 [17.78]	.620 [15.75]	.500 [12.70]	5-104809-5
7	.800 [20.32]	.720 [18.29]	.600 [15.24]	5-104809-6
8	.900 [22.86]	.820 [20.83]	.700 [17.78]	5-104809-7
9	1.000 [25.40]	.920 [23.37]	.800 [20.32]	5-104809-8
10	1.100 [27.94]	1.020 [25.91]	.900 [22.86]	5-104809-9
11	1.200 [30.48]	1.120 [28.45]	1.000 [25.40]	6-104809-0
12	1.300 [33.02]	1.220 [30.99]	1.100 [27.94]	6-104809-1

Note: All part numbers are RoHS compliant.

www.tycoelectronics.com

Header Profile (Shown for

orientation purposes only)

Tyco Electronics

MTE Headers, Polarized/Latching, Through-Hole, Surface Mount Compatible, Single-Row, .100 [2.54] Centerline

.025 [0.64] Square Right-Angle Post (With Holddown)



Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, duplex plated .000015 [0.00038] gold on contact area, .000100 [0.00254] min. tin on solder tail, with entire post underplated .000050 [0.00127] nickel

Related Product Data

Mateable AMPMODU MTE Products —

Receptacle Assemblies (Polarized/ Latching) — pages 230, 231

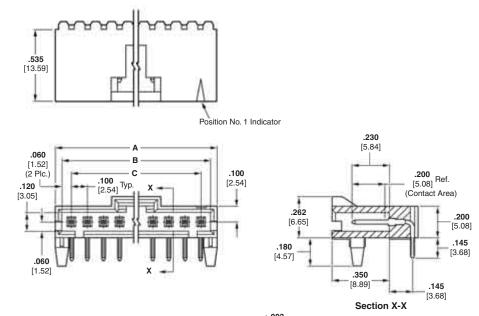
Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) — pages 232, 233, 235, 240

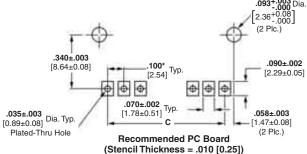
Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification

114-25026





*±.003 [±0.08]; tolerance is not to accumulate within one connector pattern.

No. of			Right-Angle Header	
Pos.	Α	В	С	with Hold Down
2	.300 [7.62]	.220 [5.59]	.100 [2.54]	5-104361-1
3	.400 [10.16]	.320 [8.13]	.200 [5.08]	5-104361-2
4	.500 [12.70]	.420 [10.67]	.300 [7.62]	5-104361-3
5	.600 [15.24]	.520 [13.21]	.400 [10.16]	5-104361-4
6	.700 [17.78]	.620 [15.75]	.500 [12.70]	5-104361-5
7	.800 [20.32]	.720 [18.29]	.600 [15.24]	5-104361-6
8	.900 [22.86]	.820 [20.83]	.700 [17.78]	5-104361-7
9	1.000 [25.40]	.920 [23.37]	.800 [20.32]	5-104361-8
10	1.100 [27.94]	1.020 [25.91]	.900 [22.86]	5-104361-9
11	1.200 [30.48]	1.120 [28.44]	1.000 [25.40]	6-104361-0
12	1.300 [33.02]	1.220 [30.99]	1.100 [27.94]	6-104361-1
13	1.400 [35.56]	1.320 [33.53]	1.200 [30.48]	6-104361-2

No. of		Hight-Angle Header		
Pos.	Α	В	С	with Hold Down
14	1.500 [38.10]	1.420 [36.07]	1.300 [33.02]	6-104361-3
15	1.600 [40.64]	1.520 [38.61]	1.400 [35.56]	6-104361-4
16	1.700 [43.18]	1.620 [41.15]	1.500 [38.10]	6-104361-5
17	1.800 [45.72]	1.720 [43.69]	1.600 [40.64]	6-104361-6
18	1.900 [48.26]	1.820 [46.23]	1.700 [43.18]	6-104361-7
19	2.000 [50.80]	1.920 [48.77]	1.800 [45.72]	6-104361-8
20	2.100 [53.34]	2.020 [51.31]	1.900 [48.26]	6-104361-9
21	2.200 [55.88]	2.120 [53.85]	2.000 [50.80]	7-104361-0
22	2.300 [58.42]	2.220 [56.39]	2.100 [53.34]	7-104361-1
23	2.400 [60.96]	2.320 [58.93]	2.200 [55.88]	7-104361-2
24	2.500 [63.50]	2.420 [61.47]	2.300 [58.42]	7-104361-3
25	2.600 [66.04]	2.520 [64.01]	2.400 [60.96]	7-104361-4

Note: All part numbers are RoHS compliant.



MTE Headers, Right-Angle, Polarized/Latching, Surface Mount



Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, plated as follows: Plating A — Duplex plated .000030 [.00076] gold on contact area, .000100 [.00254] min. tin on solder area, with entire post underplated .000050

Plating B — Duplex plated .000015 [.00038] gold on contact area, .000100 [.00254] min. tin on solder area, with entire post underplated .000050 [.00127] nickel.

Plating C — .000100 [.00254] tin over .000050 [.00127] nickel on entire post

Recommended **PC Board Layout**

[.00127] nickel.

(Refer to MTE Application Spec. 114-25026 for Stencil Aperture Layout Using .006 [0.152] or .008 [0.203] Stencil Thickness)

Related Product Data Mateable AMPMODU MTE Products

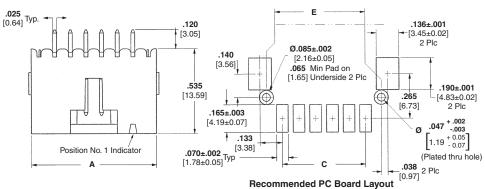
Receptacle Assemblies (Polarized/ **Latching**) — pages 230, 231

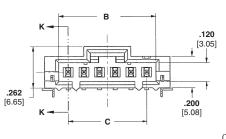
Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) — pages 232, 233, 235, 240

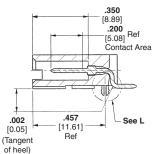
Technical Documents pages 277, 278

Product Specification 108-25034

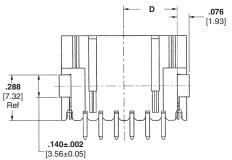
Application Specification 114-25026

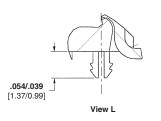






Section K-K





No. of			Dimensions	Right-Angle Latching SMT Headers				
Pos.	Α	В	С	D	Е	Plating A	Plating B	Plating C
2	.400 [10.16]	. 220 [5.59]	.100 [2.54]	.140 [3.56]	.290 [7.37]	5-147323-1	5-147278-1	5-147324-1
3	.500 [12.70]	. 320 [8.13]	.200 [5.08]	.190 [4.83]	.390 [9.91]	5-147323-2	5-147278-2	5-147324-2
4	.600 [15.24]	. 420 [10.67]	.300 [7.62]	.240 [6.10]	.490 [12.45]	5-147323-3	5-147278-3	5-147324-3
5	.700 [17.78]	. 520 [13.21]	.400 [10.16]	.290 [7.37]	.590 [14.99]	5-147323-4	5-147278-4	5-147324-4
6	.800 [20.32]	. 620 [15.75]	.500 [12.70]	.340 [8.64]	.690 [17.53]	5-147323-5	5-147278-5	5-147324-5
7	.900 [22.86]	. 720 [18.29]	.600 [15.24]	.390 [9.91]	.790 [20.07]	5-147323-6	5-147278-6	5-147324-6
8	1.000 [25.40]	. 820 [20.83]	.700 [17.78]	.440 [11.18]	.890 [22.61]	5-147323-7	5-147278-7	5-147324-7
9	1.100 [27.94]	. 920 [23.37]	.800 [20.32]	.490 [12.45]	.990 [25.15]	5-147323-8	5-147278-8	5-147324-8
10	1.200 [30.48]	1.020 [25.91]	.900 [22.86]	.540 [13.72]	1.090 [27.69]	5-147323-9	5-147278-9	5-147324-9
11	1.300 [33.02]	1.120 [28.45]	1.000 [25.40]	.590 [14.99]	1.190 [30.23]	6-147323-0	6-147278-0	6-147324-0
12	1.400 [35.56]	1.220 [30.99]	1.100 [27.94]	.640 [16.26]	1.290 [32.77]	6-147323-1	6-147278-1	6-147324-1
13	1.500 [38.10]	1.320 [33.53]	1.200 [30.48]	.690 [17.53]	1.390 [35.31]	6-147323-2	6-147278-2	6-147324-2
14	1.600 [40.64]	1.420 [36.07]	1.300 [33.02]	.740 [18.80]	1.490 [37.85]	6-147323-3	6-147278-3	6-147324-3
15	1.700 [43.18]	1.520 [38.61]	1.400 [35.56]	.790 [20.07]	1.590 [40.39]	6-147323-4	6-147278-4	6-147324-4
16	1.800 [45.72]	1.620 [41.15]	1.500 [38.10]	.840 [21.34]	1.690 [42.93]	6-147323-5	6-147278-5	6-147324-5
17	1.900 [48.26]	1.720 [43.69]	1.600 [40.64]	.890 [22.61]	1.790 [45.47]	6-147323-6	6-147278-6	6-147324-6
18	2.000 [50.80]	1.820 [46.23]	1.700 [43.18]	.940 [23.88]	1.890 [48.01]	6-147323-7	6-147278-7	6-147324-7
19	2.100 [53.34]	1.920 [48.77]	1.800 [45.72]	.990 [25.15]	1.990 [50.55]	6-147323-8	6-147278-8	6-147324-8
20	2.200 [55.88]	2.020 [51.31]	1.900 [48.26]	1.040 [26.42]	2.090 [53.09]	6-147323-9	6-147278-9	6-147324-9
21	2.300 [58.42]	2.120 [53.85]	2.000 [50.80]	1.090 [27.69]	2.190 [55.63]	7-147323-0	7-147278-0	7-147324-0
22	2.400 [60.96]	2.220 [56.39]	2.100 [53.34]	1.140 [28.96]	2.290 [58.17]	7-147323-1	7-147278-1	7-147324-1
23	2.500 [63.50]	2.320 [58.93]	2.200 [55.88]	1.190 [30.23]	2.390 [60.71]	7-147323-2	7-147278-2	7-147324-2
24	2.600 [66.04]	2.420 [61.47]	2.300 [58.42]	1.240 [31.50]	2.490 [63.25]	7-147323-3	7-147278-3	7-147324-3
25	2.700 [68.58]	2.520 [64.01]	2.400 [60.96]	1.290 [32.77]	2.590 [65.79]	7-147323-4	7-147278-4	7-147324-4

Note: All part numbers are RoHS compliant.

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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MTE Headers, Vertical, Polarized/Latching, Surface Mount



Material and Finish

Housing — Black thermoplastic, 94V-0 rated

Posts — Brass, plated as follows:
Plating A — Duplex plated .000030
[.00076] gold on contact area, .000100
[.00254] min. tin on solder area, with entire post underplated .000050
[.00127] nickel.

Plating B — Duplex plated .000015 [.00038] gold on contact area, .000100 [.00254] min. tin on solder area, with entire post underplated .000050 [.00127] nickel.

Plating C — .000100 [.00254] tin over .000050 [.00127] nickel on entire post

Recommended PC Board Layout

(Refer to MTE Application Spec. 114-25026 for Stencil Aperature Layout using .006 [0.152] or .008 [0.203] stencil thickness

Related Product Data Mateable AMPMODU MTE Products —

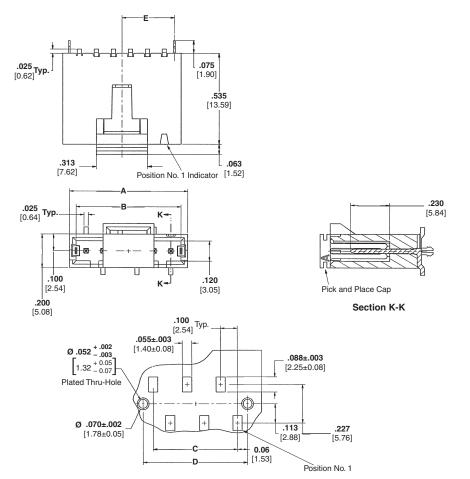
Receptacle Assemblies (Polarized/ Latching) — pages 230, 231

Receptacle Assemblies with Guide Ribs (installed in Single-Row Coupling Shroud) — pages 232, 233, 235, 240

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026



Recommended PC Board Layout

No. of		D	imensions	Vertical SMT Headers				
Pos.	Α	В	С	D	E	Plating A	Plating B	Plating C
2	.300 [7.62]	.220 [5.59]	.100 [2.54]	.220 [5.60]	.110 [2.80]	5-1375583-1	5-1375582-1	5-1375549-1
3	.400 [10.16]	.320 [8.13]	.200 [5.08]	.320 [8.14]	.160 [4.07]	5-1375583-2	5-1375582-2	5-1375549-2
4	.500 [12.70]	.420 [10.67]	.300 [7.62]	.420 [10.68]	.210 [5.34]	5-1375583-3	5-1375582-3	5-1375549-3
5	.600 [15.24]	.520 [13.21]	.400 [10.16]	.520 [13.22]	.260 [6.61]	5-1375583-4	5-1375582-4	5-1375549-4
6	.700 [17.78]	.620 [15.75]	.500 [12.70]	.620 [15.76]	.310 [7.88]	5-1375583-5	5-1375582-5	5-1375549-5
7	.800 [20.32]	.720 [18.29]	.600 [15.24]	.720 [18.30]	.360 [9.15]	5-1375583-6	5-1375582-6	5-1375549-6
8	.900 [22.86]	.820 [20.83]	.700 [17.78]	.820 [20.84]	.410 [10.42]	5-1375583-7	5-1375582-7	5-1375549-7
9	1.000 [25.40]	.920 [23.37]	.800 [20.32]	.920 [23.38]	.460 [11.69]	5-1375583-8	5-1375582-8	5-1375549-8
10	1.100 [27.94]	1.020 [25.91]	.900 [22.86]	1.020 [25.92]	.510 [12.96]	5-1375583-9	5-1375582-9	5-1375549-9
11	1.200 [30.48]	1.120 [28.45]	1.000 [25.40]	1.120 [28.46]	.560 [14.23]	6-1375583-0	6-1375582-0	6-1375549-0
12	1.300 [33.02]	1.220 [30.99]	1.100 [27.94]	1.220 [31.00]	.610 [15.50]	6-1375583-1	6-1375582-1	6-1375549-1
13	1.400 [35.56]	1.320 [33.53]	1.200 [30.48]	1.320 [33.54]	.660 [16.77]	6-1375583-2	6-1375582-2	6-1375549-2
14	1.500 [38.10]	1.420 [36.07]	1.300 [33.02]	1.420 [36.08]	.710 [18.04]	6-1375583-3	6-1375582-3	6-1375549-3
15	1.600 [40.64]	1.520 [38.61]	1.400 [35.56]	1.520 [38.62]	.760 [19.31]	6-1375583-4	6-1375582-4	6-1375549-4
16	1.700 [43.18]	1.620 [41.15]	1.500 [38.10]	1.620 [41.16]	.810 [20.58]	6-1375583-5	6-1375582-5	6-1375549-5
17	1.800 [45.72]	1.720 [43.69]	1.600 [40.64]	1.720 [43.70]	.860 [21.85]	6-1375583-6	6-1375582-6	6-1375549-6
18	1.900 [48.26]	1.820 [46.23]	1.700 [43.18]	1.820 [46.24]	.910 [23.12]	6-1375583-7	6-1375582-7	6-1375549-7
19	2.000 [50.80]	1.920 [48.77]	1.800 [45.72]	1.920 [48.78]	.960 [24.39]	6-1375583-8	6-1375582-8	6-1375549-8
20	2.100 [53.34]	2.020 [51.31]	1.900 [48.26]	2.020 [51.32]	1.010[25.66]	6-1375583-9	6-1375582-9	6-1375549-9
21	2.200 [55.88]	2.120 [53.85]	2.000 [50.80]	2.120 [53.86]	1.060[26.93]	7-1375583-0	7-1375582-0	7-1375549-0
22	2.300 [58.42]	2.220 [56.39]	2.100 [53.34]	2.220 [56.40]	1.110 [28.20]	7-1375583-1	7-1375582-1	7-1375549-1
23	2.400 [60.96]	2.320 [58.93]	2.200 [55.88]	2.320 [58.94]	1.160 [29.47]	7-1375583-2	7-1375582-2	7-1375549-2
24	2.500 [63.50]	2.420 [61.47]	2.300 [58.42]	2.420 [61.48]	1.210 [30.74]	7-1375583-3	7-1375582-3	7-1375549-3
25	2.600 [66.04]	2.520 [64.01]	2.400 [60.96]	2.520 [64.02]	1.260 [32.01]	7-1375583-4	7-1375582-4	7-1375549-4

Note: All part numbers are RoHS compliant.

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Catalog 1307819 Revised 8-08

Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



Interchangeable Contacts, Wire Crimp (Snap-In)

Material and Finish

Copper alloy C7025, plated as follows: **Plating A** — Duplex plated .000030 [0.00076] min. gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] min. nickel

Plating B — Duplex plated .000015 [0.00038] min. gold on contact area, .000050 [0.00127] min. tin in crimp area, with entire contact underplated .000050 [0.00127] min. nickel

Plating C — .000100 [0.00254] min. tin over .000050 [0.00127] min. nickel on entire contact



Keying Plug Part No. 104072-1

Ten plugs are supplied per strip.
Order quantity reflects the number
of strips required.



Extraction/Lance Reset Tool No. 843477-1

Related Product Data

Performance Characteristics — page 221

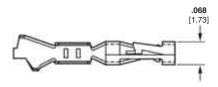
Housings used in — Short Point—pages 223, 224

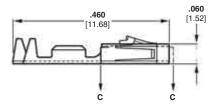
AMPMODU MTE Unloaded

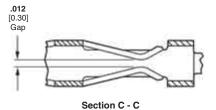
Housings — pages 228-233
Application Tooling—

Application Too pages 270-272

Short Point Receptacles







Technical Documents — pages 277, 278

Product Specification

108-1472, 108-1472-1

Application Specification 114-25038

	e Size inge	Ins. Dia.	Finish	Contact Part No. inish (Standard Pressure)		Heavy Duty Miniature Applicator for AMP-O-LECTRIC	Applicator for AMP-O-MATIC Stripper/Crimper	Hand Tool
AWG	[mm ²]	Range		Strip Form	Loose Piece	Machine*	Machine	Nos.
		8 .025060 0.64-1.52	Plating A	1-104481-1	1-104481-3			
32-28	0.03-0.08		Plating B	1-104481-0	1-104481-2	567296-2	466980-1	91518-1
			Plating C	5-104481-2	5-104481-6			
		005 000	Plating A	1-104480-3	1-104480-6			
26-22	0.13-0.3	. 025060 0.64-1.52	Plating B	1-104480-2	1-104480-5	567297-2	466981-1	91518-1
		0.01 1.02	Plating C	1-104480-7	1-104480-4			
		005 000	Plating A	1-104479-0	1-104479-3			
24-20	0.2-0.5	. 025060 0.64-1.52	Plating B	104479-9	1-104479-2	567298-2	466982-1	91551-1
		0.04-1.02	Plating C	104479-8	1-104479-1			

*For use with Model "K" machines. Call the Technical Support Center (1-800-522-6752) for part nos. of applicators for use with the Model "G" machines (shown on page 270), as well as other bench machines and fully automatic AMPOMATOR lead making machines.

Note: These wire crimp contacts can be intermixed with insulation displacement crimp contacts.

Note: All part numbers are RoHS compliant.

Catalog 1307819 Revised 8-08

www.tycoelectronics.com

Pins



Interchangeable Contacts, Wire Crimp (Snap-In) (Continued)

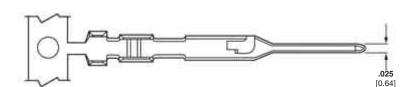
Material and Finish

Phosphor bronze, plated as follows:

Plating A — Duplex plated .000030 [0.00076] gold on contact area, .000030 [0.00076] min. tin in crimp area, with entire contact underplated .000050 [0.00127] nickel

Plating B — Duplex plated .000015 [0.00038] gold on contact area, .000030 [0.00076] min. tin on solder area, with entire contact underplated .000050 [0.00127] nickel

Plating C — .000100 [0.00254] tin over .000050 [0.00127] nickel on entire contact





Extraction/Lance Reset Tool No. 843477-1

Related Product Data

Performance Characteristics — page 221

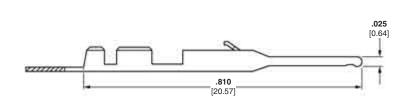
AMPMODU MTE Unloaded Housings — pages 228-233

Application Tooling — pages 270-272

Technical Documents — pages 277, 278

Product Specification 108-25034

Application Specification 114-25026



Wire Size Range		Ins. Dia. Range	Finish	Contact Part No. (Standard Pressure)		winiature Applicator	Applicator for AMP-O-MATIC Stripper/	Hand Tool
AWG	[mm²]	nalige		Strip Form	Loose Piece	for AMP-O-LECTRIC Machine*	Crimper Machine	Nos.
		8 . 025054 0.64-1.37	Plating A	5-104506-6	5-104506-7		_	
32-28	0.03-0.08		Plating B	5-104506-4	5-104506-5	_		58342-2
		0.01 1.07	Plating C	5-104506-2	5-104506-3			
		.036054	Plating A	5-104505-6	5-104505-7			
26-22	0.14-0.32	0.91-1.37	Plating B	5-104505-4	5-104505-5	567239-2	466983-1	91531-1
		0.51-1.57	Plating C	5-104505-2	5-104505-3			

^{*}For use with AMP-O-LECTRIC Model "K" machines. Call Technical Support Center (1-800-522-6752) for part nos. of applicators for use with the AMP-O-LECTRIC Model "G" machines (shown on page 270), as well as other bench machines and fully automatic AMPOMATOR lead making machines. **Note:** These wire crimp contacts can be intermixed with insulation displacement crimp contacts.

Note: All part numbers are RoHS compliant.